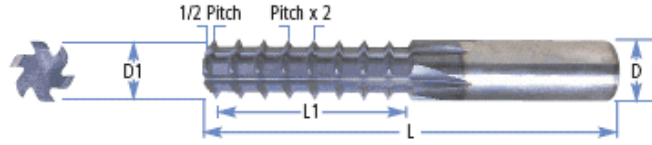


ISO Metric Internal Threads T2 Long Length



| Min. Size | Tool Description | OT20C | OT30C | Pitch | Flutes | D | D1 | L | L1 |
|-----------|-------------------------------|---------|---------|-------|--------|-------|-------|------|-------|
| M 4 | TMN 1/8 x .105 - 0.70 ISO-T2 | 0270850 | 0378850 | 0.70 | 3 | 0.125 | 0.105 | 1.50 | 0.315 |
| M 8 | TMN 1/4 x .240 - 0.75 ISO-T2 | 0270859 | 0378859 | 0.75 | 5 | 0.250 | 0.240 | 2.44 | 0.630 |
| M 5 | TMN 3/16 x .145 - 0.80 ISO-T2 | 0270851 | 0378851 | 0.80 | 3 | 0.187 | 0.145 | 1.65 | 0.394 |
| M 6 | TMN 3/16 x .160 - 1.00 ISO-T2 | 0270852 | 0378852 | 1.00 | 3 | 0.187 | 0.160 | 2.24 | 0.472 |
| M 12 | TMN 5/16 x .310 - 1.00 ISO-T2 | 0270860 | 0378860 | 1.00 | 5 | 0.312 | 0.310 | 2.90 | 0.945 |
| M 16 | TMN 1/2 x .470 - 1.00 ISO-T2 | 0270861 | 0378861 | 1.00 | 5 | 0.500 | 0.470 | 3.74 | 1.260 |
| M 8 | TMN 1/4 x .200 - 1.25 ISO-T2 | 0270853 | 0378853 | 1.25 | 3 | 0.250 | 0.200 | 2.44 | 0.630 |
| M 10 | TMN 1/4 x .240 - 1.50 ISO-T2 | 0270854 | 0378854 | 1.50 | 5 | 0.250 | 0.240 | 2.44 | 0.787 |
| M 14 | TMN 3/8 x .370 - 1.50 ISO-T2 | 0270862 | 0378862 | 1.50 | 5 | 0.375 | 0.370 | 3.35 | 1.102 |
| M 18 | TMN 1/2 x .470 - 1.50 ISO-T2 | 0270863 | 0378863 | 1.50 | 5 | 0.500 | 0.470 | 3.74 | 1.417 |
| M 12 | TMN 5/16 x .310 - 1.75 ISO-T2 | 0270855 | 0378855 | 1.75 | 5 | 0.312 | 0.310 | 2.90 | 0.945 |
| M 14 | TMN 3/8 x .370 - 2.00 ISO-T2 | 0270856 | 0378856 | 2.00 | 5 | 0.375 | 0.370 | 3.35 | 1.102 |
| M 16 | TMN 1/2 x .437 - 2.00 ISO-T2 | 0270857 | 0378857 | 2.00 | 5 | 0.500 | 0.437 | 3.74 | 1.260 |
| M 18 | TMN 1/2 x .470 - 2.00 ISO-T2 | 0270864 | 0378864 | 2.00 | 5 | 0.500 | 0.470 | 3.74 | 1.260 |
| M 20 | TMN 1/2 x .470 - 2.50 ISO-T2 | 0270858 | 0378858 | 2.50 | 5 | 0.500 | 0.470 | 3.74 | 1.575 |
| M 24 | TMN 5/8 x .620 - 3.00 ISO-T2 | 0270865 | 0378865 | 3.00 | 6 | 0.625 | 0.620 | 4.10 | 1.890 |