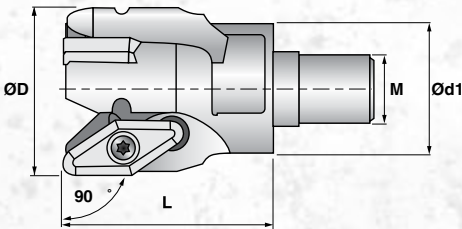


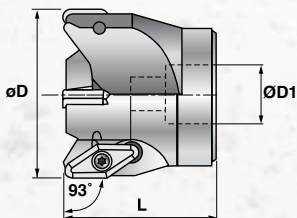
ASOC Modular Screw-On Heads

Tool Ordering Number	Dimensions (mm)					Use with			RPM Max
	ØD	L	Ød1	M	Z	Screw	Key	Inserts	
ASOC-25/3	25	50	21	M12	3	AIS-1	T7	VCGT-110308	30000
ASOC-32/3	32	50	29	M16	3	AIS-2	T15	VCGT-160412	28000
ASOC-42/3	42	50	29	M16	3	AI-3	T20	VCGT-220530	24000



ASON Modular Screw-On Heads

Tool Ordering Number	Dimensions (mm)					Use with			RPM Max
	ØD	L	Ød1	M	Z	Screw	Key	Inserts	
ASON-25/2	25	35	18	M10	2	AIS-1	T7	VCGT-110308	30000
ASON-25/3	25	50	21	M12	3	AIS-1	T7	VCGT-110308	30000
ASON-32/3	32	50	29	M16	3	AIS-2	T15	VCGT-160412	24000
ASON-42/3	42	50	29	M16	3	AIS-3	T20	VCGT-220530	24000



ASMC Shell Milling Cutters

Tool Ordering Number	Dimensions (mm)					Use with			RPM Max
	ØD	L	ØD1	Key Width	Z	Screw	Key	Inserts	
ASMC-50/3	50	55	22	10,4	3	AIS-2	T15	VCGT-160412	23000
ASMC-63/4	63	60	22	10,4	4	AIS-2	T15	VCGT-160412	20000
ASMC-80/4	80	60	27	12,4	4	AIS-3	T20	VCGT-220530	18000